

## 910-R-665 CASTINGS

*(Adopted 07-19-17)*

The Standard Specifications are revised as follows:

SECTION 910, BEGIN LINE 367, DELETE AND INSERT AS FOLLOWS:

**910.05 Castings**

The casting design shall be proof loaded to 40,000 lbs in accordance with AASHTO M 306. Castings shall be in accordance with the plan dimensions and to the following requirements for the designated materials. A certified inspection report shall be submitted by the manufacturer with each shipment of castings, except as otherwise provided herein. Inspection and testing shall be done by the manufacturer. The certified inspection report shall list the ~~casting date~~, casting number, and the type of material, ~~such as including the class of gray iron, and the grade of ductile iron.~~ It shall state that inspection and testing has been performed, that all parts shipped meet the pertinent specification requirements, and that all component parts fit. The supporting test results, including proof load data, shall be retained and be available on request for a period of seven years. All castings shall have the manufacturer's identification and the date of manufacture cast on an exposed surface. Acceptance of castings will be based on the certified inspection report, visual inspection, and check measurements.

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